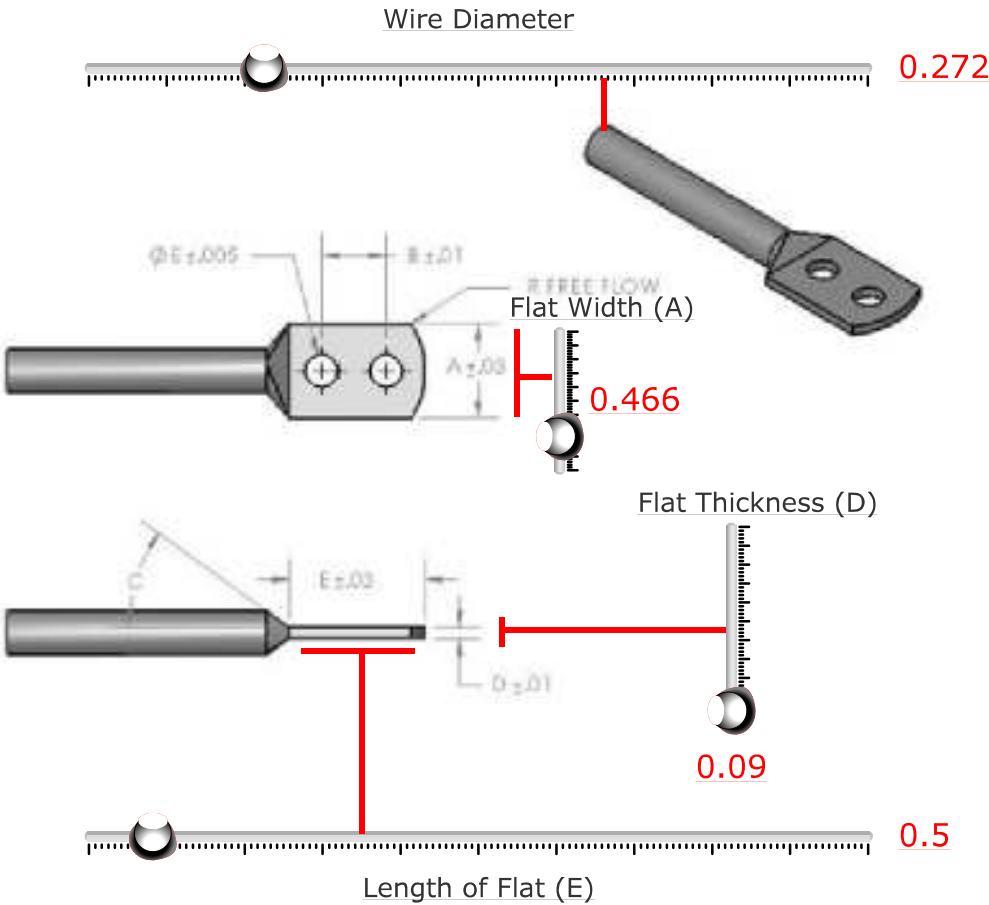


Flat/Coining Calculations and Information

Use this calculator to get both the thickness and flat to achievable dimensions



Flat Width (A) 0.646
 Flat Thickness (D) 0.125
 Volume Of Wire 0.029

calculate volume	find unknown
$V = .7854(D^2)L$	$W = V / L(T)$
$D = \text{wire } \phi$	$T = V / L(W)$
$L = \text{flat length}$	$W = \text{flat width}$
$V = \text{volume}$	$L = \text{flat length}$
	$T = \text{flat thickness}$
	$V = \text{volume}$

- Radius at end of flat: **Free Flow** (Others available at added cost)
- Sides of flat: **Free Flow**
- Sides of flat: **Any** (Preferred to be 30, 45, 60 degree others available @ a extra cost)
- Punched holes: **to be on center of wire $\pm .015$**
- Drilled holes: **to be on center of wire $\pm .015$**
 (Hole will have to be drilled if diameter is \leq flat thickness)

Thickness and width work hand in hand
More Thickness = Less Width
Less Thickness = More Width

